

Cross-Maintenance under EMARs:

improving operational efficiency

Military Airworthiness Conference

Bonn, 18th OCT 2023

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Staff Officer Technical & Logistics Branch (EATC)



Military Airworthiness Conference 18th OCT 2023

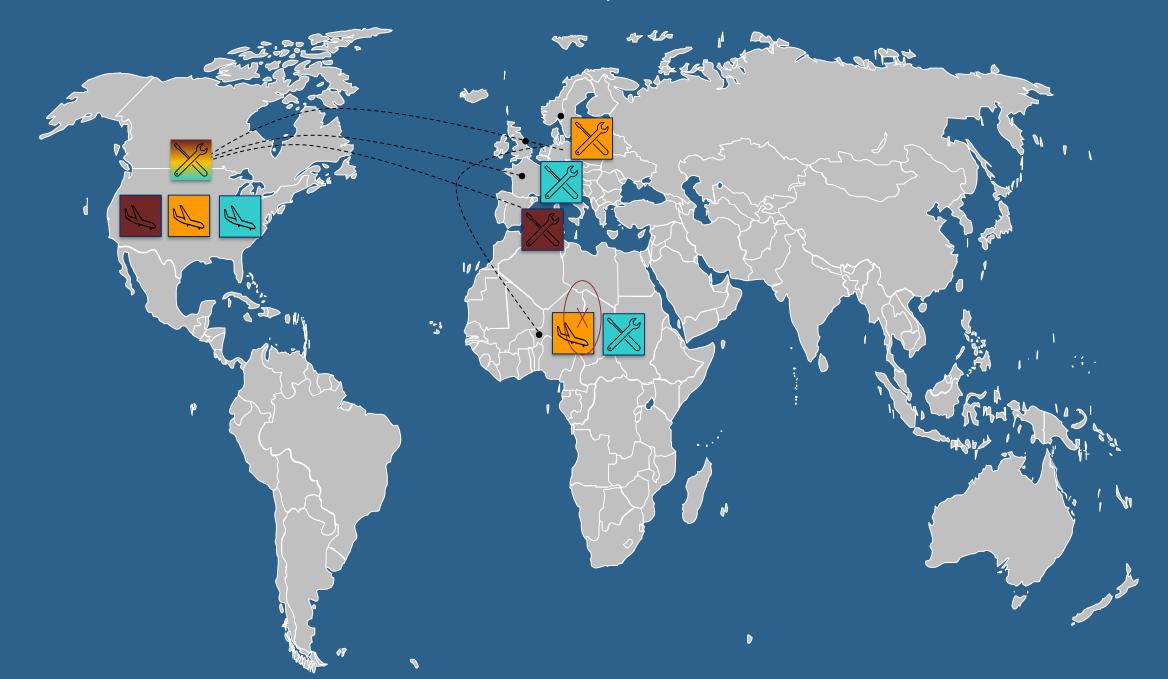
Cross-Maintenance under EMARs: improving operational efficiency

Agenda

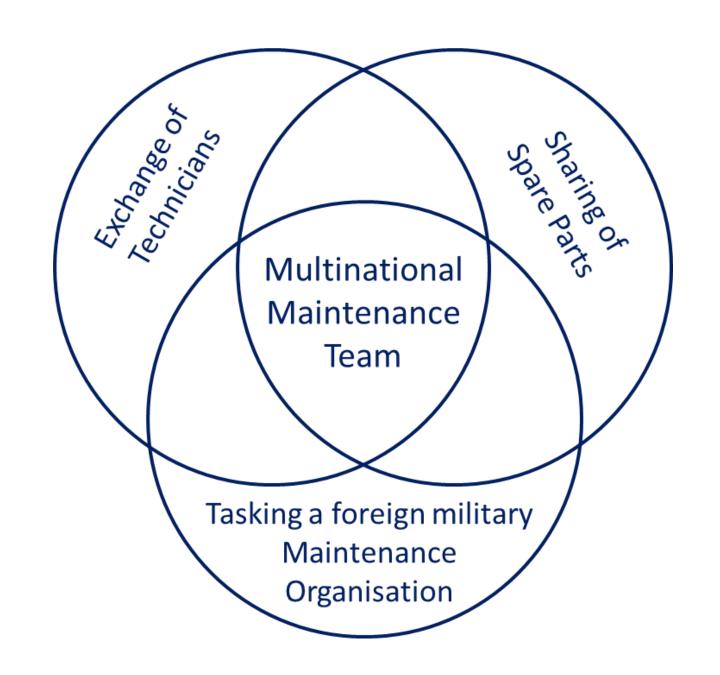
- 1. What is Cross-Maintenance and why?
- 2. Requirements & Airworthiness artefacts
- 3. Lighthouse Project Cross-Maintenance events in 2023
- 4. Key messages



Cross-Maintenance is an operational need.

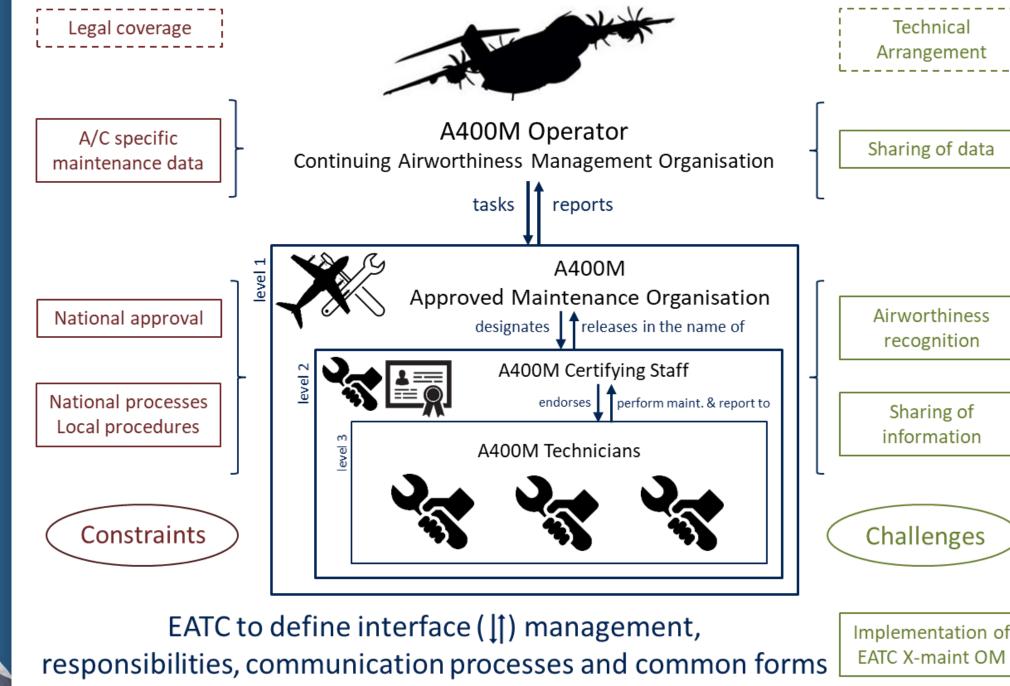


Cross-Maintenance Objectives



Cross-Maintenance

Integration of foreign elements at any level



Implementation of

Requirements



Integrated, Innovative, Effective
European Air Transport Command



EATC Cross-Maintenance Operations Manual (EXOM)

A400M Aircraft

EATC, Functional Division

2023
Version 1.0

EATC Operations Manual Subpart M - Maintenance

TECHNICAL ARRANGEMENT

BETWEEN

THE MINISTER OF DEFENCE OF THE KINGDOM OF BELGIUM

AND

THE MINISTER OF DEFENCE OF THE FRENCH REPUBLIC

AND

THE FEDERAL MINISTRY OF DEFENCE OF THE FEDERAL REPUBLIC OF GERMANY

1A

THE MINISTER OF DEFENCE OF THE KINGDOM OF SPAIN

CONCERNING

CROSS-MAINTENANCE ACTIVITIES OPERATING THE A400M AIRCRAFT



Airworthiness Artefacts

EMAR	Artefact
EMAR 21G	Military Production Organisation Approval (POA) Form 1
EMAR 145	Maintenance Organisation Approval (MOA) Certificate of Release to Service (CRS) Form 1
EMAR 66	Military Aircraft Maintenance License (MAML)

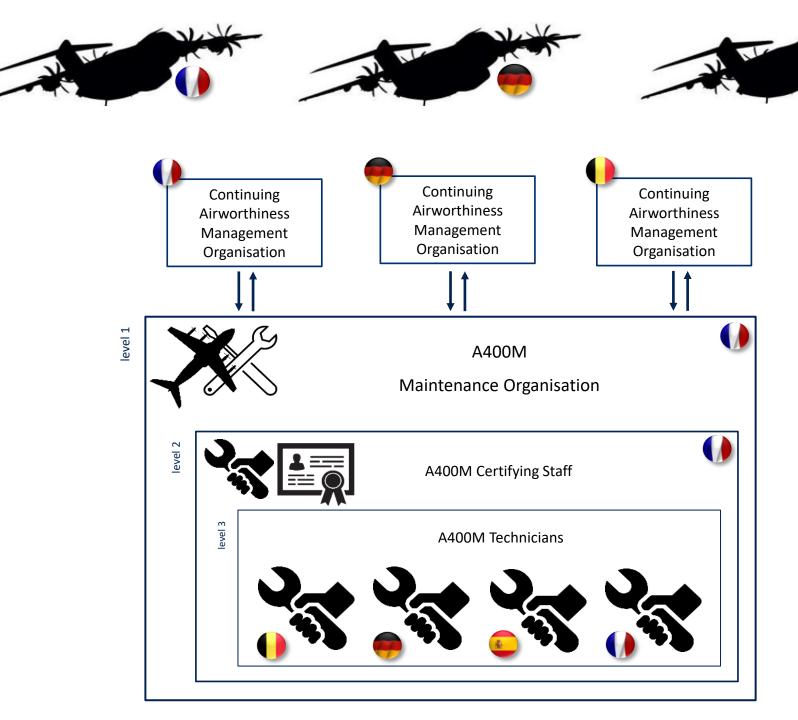
Use-case	Artefact					
ET	MOA with the appropriate scope of work					
TAMO MOA with the appropriate scope of work + CRS						
One-off	-					
SoS	For new components: POA + Form 1 For used components: MOA with the appropriate scope of work + Form 1					



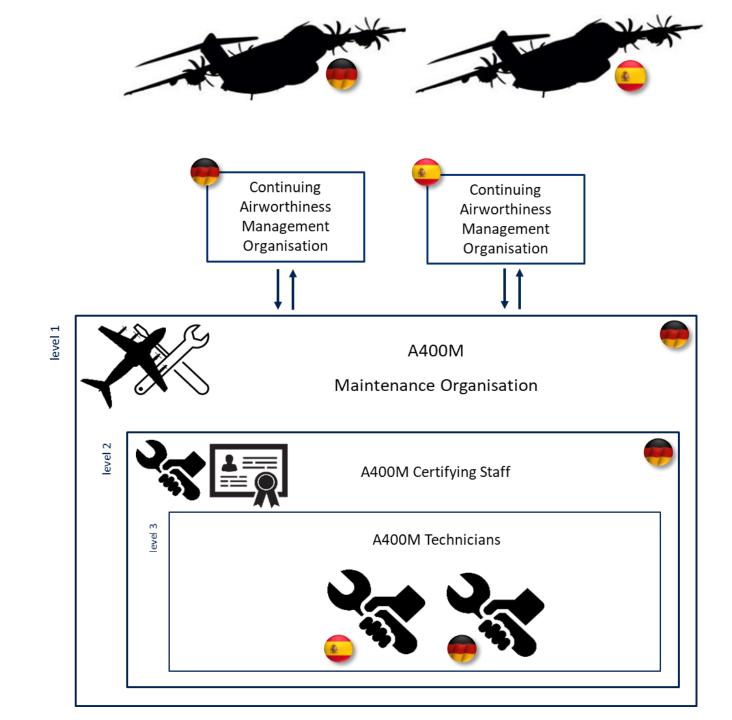
A400M Recognition Matrix

recognised	BEL	DEU	ESP	FRA	
BEL		21G POA + Form 1 145 MOA + Form 1 + CRS 66 MAML	21G POA + Form 1 145 MOA + Form 1 + CRS 66 MAML	21G POA + Form 1 145 MOA + Form 1 + CRS 66 MAML	
		Expires 30/11/2026	Expires 01/06/2026	Expires 30/11/2026	
DEU	<u>21G</u> POA + Form 1 <u>145</u> MOA + Form 1 + CRS		145 MOA + Form 1 + CRS 66 MAML (Cat. B1,B2,C)	145 MOA + CRS + Form 1	
	Expires 31/05/2023		Expires 31/10/2023	Expires 30/09/2025	
ESP	145 MOA + Form 1 + CRS 66 MAML	145 MOA + Form 1 + CRS 66 MAML		145 MOA + Form 1 + CRS 66 MAML	
	Expires 01/06/2027	Expires 04/2027		Expires 06/2027	
FRA	<u>145</u> MOA + Form 1 + CRS <u>66</u> MAML	<u>145</u> MOA + Form 1 + CRS <u>66</u> MAML	145 MOA + Form 1 + CRS 66 MAML		
	Expires 17/06/2023	Expires 31/07/2025	Expires 31/07/2024		

Multinational
Maintenance
Team
(ETAP-C,
Orléans)



Bi-national
Maintenance
Team
(GF23-10,
Alexandria)



XM Rights Statement





EATC Cross-Maintenance Operations Manual Version 1.0

Cross-Maintenance Rights Statement

	Nation: GERMANY	Rank / Name:							
	Trade	☐ Cat. A	⊠ Cat. B1		☐ Cat. B2		⊠ MAML		
-		☐ Specialised Service Staff			Other: Click or tap here to enter text.				
Nation	Trained to	⊠ Human Factors	s 🛭 🖾 E	⊠ EWIS		⊠c	⊠ CDCCL		
Providing Nation	Rights	⊠ Sign-off Rights		☐ Certifying Staff		☐ Support Staff			
Pro	Personal Means of Identification: 11723765								
	Security Clearance Level: Nato Secret								
	Medical Limitation ⊠ No □ Yes:								
-	3 11111		Granted Rig	hts	41				
ion	☐ One-off Certification Authorisation				☑ Sign-off Rights				
ng Nat	One-off Identification Number: Click or tap here to enter text.								
Receiving Nation	Scope of employment: Cat. B 1 with sign-off Rights buing Click or tap here to enter text. ETAA C in Certificans								

By signing this statement, both MOs confirm the acceptance of the principles established in the EATC Cross-maintenance Operations Manual. The Providing Nation's MO certifies that the mentioned information is correct. The Receiving Nation's MO confirms that according to the assessment of the competences internally performed, sign-off rights or certification authorisation are granted to the maintenance personnel in accordance with the scope defined in the XM Activities Form and the scope of employment if detailed.

The maintenance personnel is now considered as part of the Receiving Nation' MO and will follow its MOE procedures. This includes the possibility for him/her to sign-off the work he/she has personally performed, using his/her Personal Means of Identification or his/her signature. In case of one-off certification authorisation, this includes in addition the authorisation to release to service the aircraft, using the One-off Identification Number if any.

Maintenance Organisation GAF LTG 62	Receiving Nation's Maintenance Organisation Click or tap here to enter text.				
Vendla Digital unterschrieben von Wendland Hendrik Datum: 2023.05.23	Rank / Name Loutenant-cokenel Jean Many Roy De Click of Tap The Let U. en Let				
	Vendla Digital unterschrieben von Wendland				

XM Reporting Sheet



EATC Cross-Maintenance Operations Manual - Version 1.0

Date 14 Jun 23	Location LF	01 0	ass Maintan	anco Pon	arting Sho	ot #BAE/A	MO2632	1 266	46 26648	Page number
14 Juli 23	L		oss-Mainter		orting she		VO2032	1,200		1 out of 1
Air Force / MO BAF / BM	AR-145	A/C type	A400M ()	Serial Number	MSN114	Flight Hours	785:1	7	Flight Cycles	356
Report – Logbook								Name Sijm	ons A.	Date 14 Jun 23
WO 26321: FUE Ref:AJ-A-28-11-			R WING TANK AND	CENTER WIN	G TANK WATER	RCONTENT				
WO 26646: WHE Ref:AJ-A-32-41-	EELS & TYRI 00-03ZZZ-28	ES, VISUAL 31Z-A	INSPECTION OF	CARBON BRAK	E UNIT					
WO 26648: WHE Ref: AJ-A-32-41	EELS & TYR -00-01ZZZ-3	ES, FUNCT 62Z-A	IONAL CHECK OF	THE TYRE PRE	ESSURE					
Work description	- Corrective	actions						Start o	of work	
-40 26327 F	cel Tank	doorining	for water co	ontents per	formed acc	cording to	7	Date 14.00	6.2023	15307
AJ-A-28-1	171-00-071	ttt- 111	, 5-74					End of work		
Aven chec	hed for	FO; no	thing found					Date		Time
			OR-6, Schmoe	DE EMAR	66 00409	Ma			6-2013	elease to Service
									No 🗆	
- WO 26646	Visual ci	hech of	carbon broke	Units per	formed acc	olding to		Yes* No MO approval #		
AJ-A-32-	41-00-0	3777-2	817-A						5-002	
Area check	hed for	FO; noth	ing found						ture / Stamp	(AA)
performed	SY CAF	CAT A,	OR-6, Schmie	DE EMAR	66.00409	11-		So	· ·	2235
- WO 26648	? Tire po	ressure .	check perfor	ned accord	ling to AJ-A	-32-41-00-0	4222-	Name		Agreement #
-1622-A Tire inflation Kit S/N: 23240/003 of FAF wed								×17 FORM 30.05.2		
med called for Fo; nothing found							Date (1/203)			
*by ticking this box, the authorised signatory certifies that the work specified, except as otherwise specified, was carried out in accordance w								e with the national		
*hy ticking this h	ox the auth	orised signat	tory certifies that the	e work specified	, except as offic	wise specifical	was carrie	a out	iii accordanc	C Will the handle
by ticking this box, the authorises against to that work the aircraft is considered ready for release to service.										

implementation of EMAR 145 and in respect to that work the aircraft is considered ready for release to service.



Examples



German technician replaces a lifting rope on FR A400M



French technician adjusts

Paratroop door on DE A400M



BE receives spare part through FR HITW



German CS performs maintenance on a fuel leakage on ES A400M



Spanish, French and Belgian technicians perform oil refueling on DE A400M



Cross-Maintenance...

- I. ...complies with national adaptations of EMAR
- II. ...leads to increased operational efficiency and reduced logistic footprint

Key messages

Recognitions...

- III. ...are key enabler for Cross-maintenance
- IV. ...must be clearly and accessible



LIGHTHOUSE
PROJECT
CROSS MAINTENANCE

Questions

