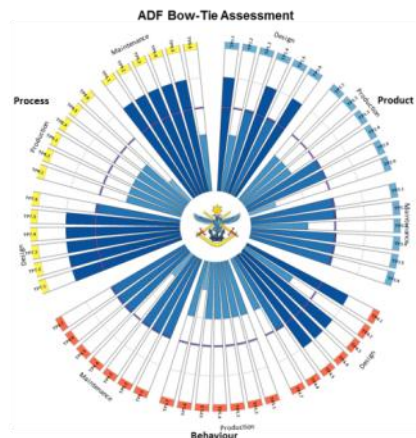


# Complementing the EMAD-R process for non-EU recognition

The PBP Bow-Tie assessment and Iris Charts

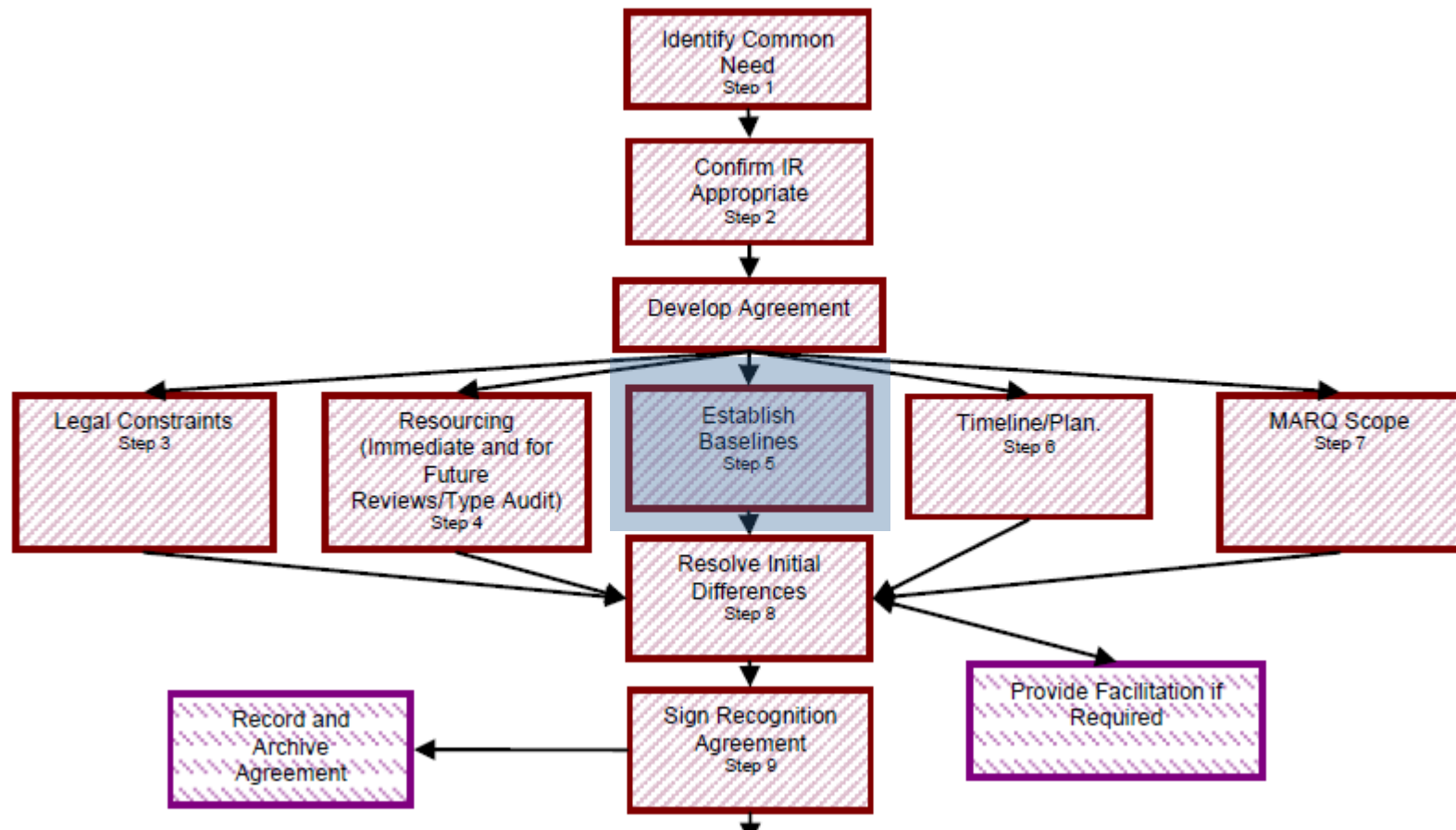
FLTLT Leon Purton  
Mutual Recognition Research  
DGTA-ADF



Dr Kyriakos Kourousis  
Senior Lecturer  
University of Limerick (formerly RMIT)

Military Airworthiness Conference 2014 – Rome, Italy

# Context



# Scope



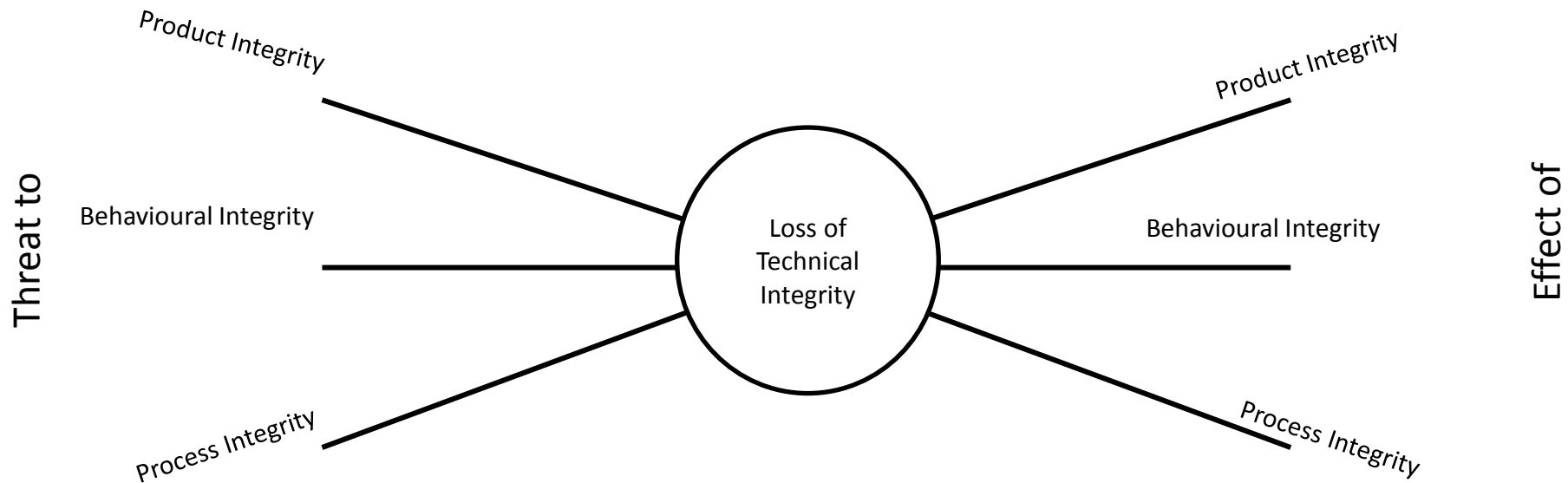
- Development of an assessment methodology
- What are test points
- Representing the assessment pictorially
- Types of representation
- Some examples
- Analytical comparison

# Process

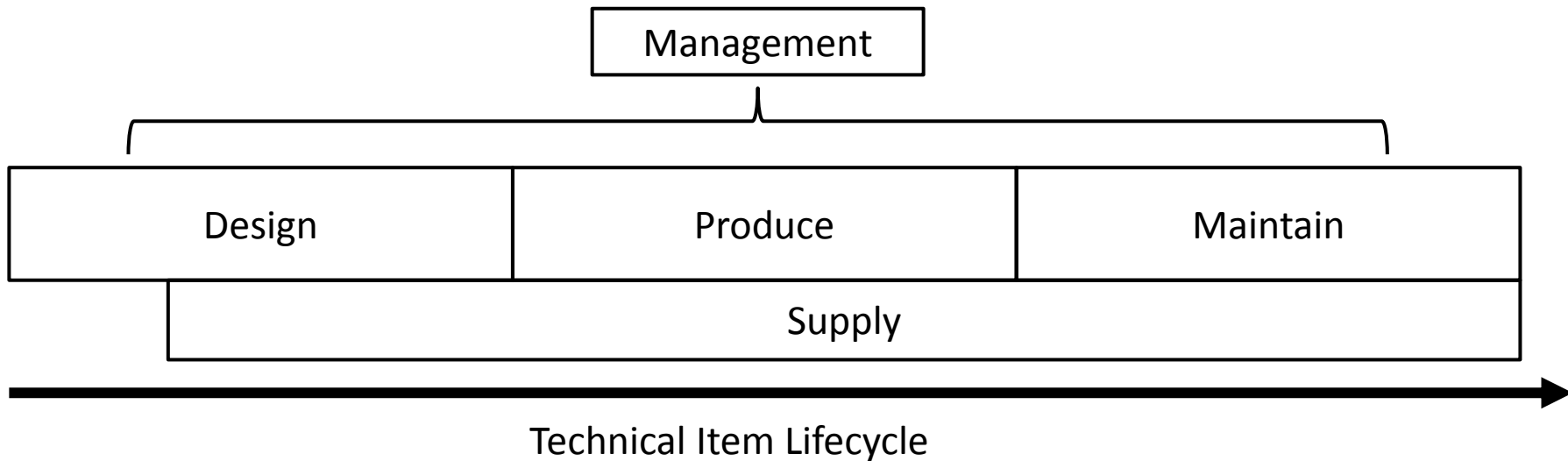
- AU realised that attempting this while holding down other duties would be difficult
- Established research position within RMIT University
  - Focused on addressing this goal while assisting current recognition goals
  - Assisted by intellectual rigour of academia
  - Resulted in a published thesis
- Conducted a review of Western military aviation to understand requirements for diverse application

# The PBP Bow-Tie – Technical Integrity

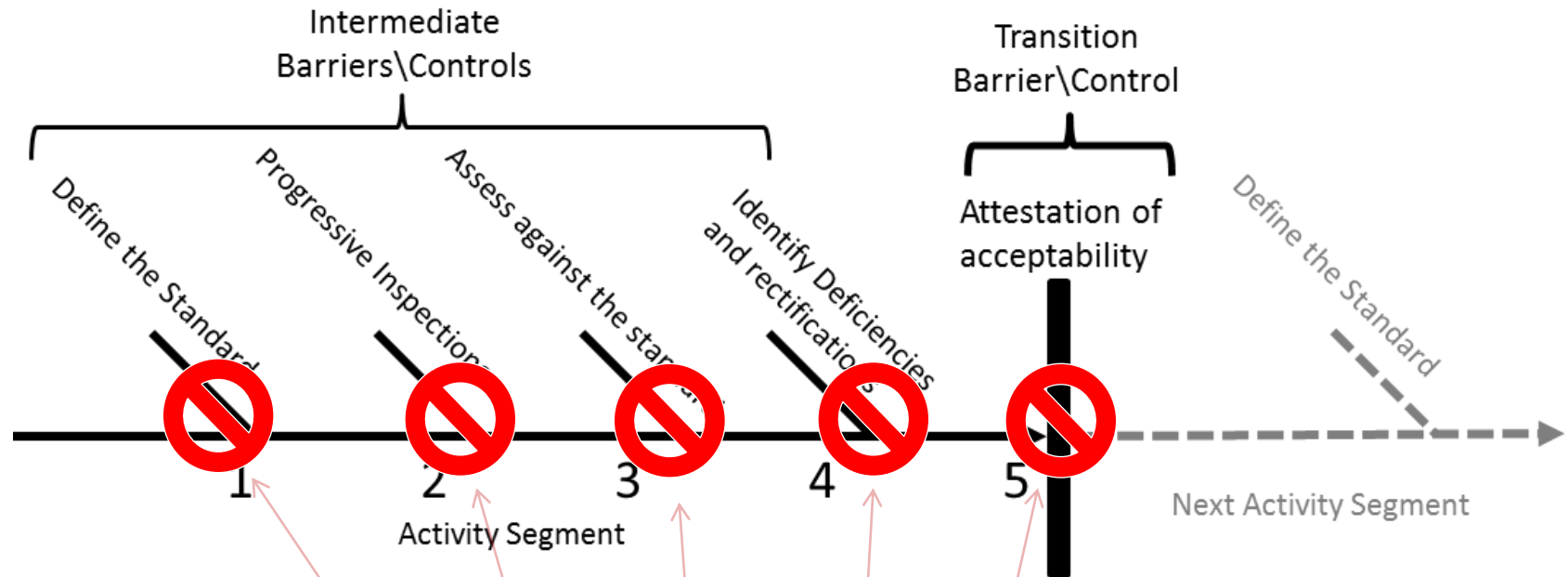
- ▶ Good Product, Good People, Good Processes



# The PBP Bow-Tie – Technical Lifecycle

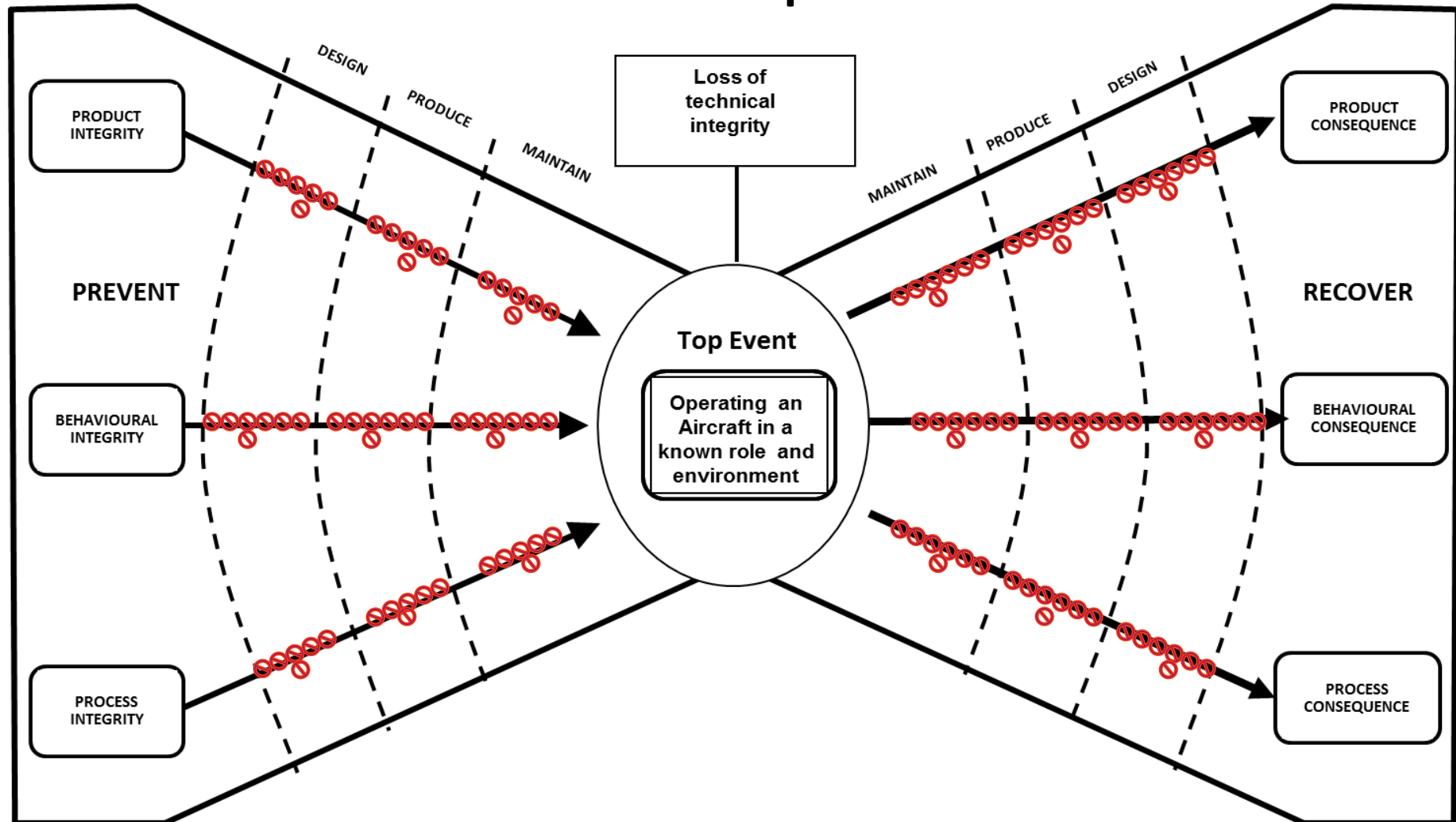


# The PBP Bow-Tie – Making an Attestation

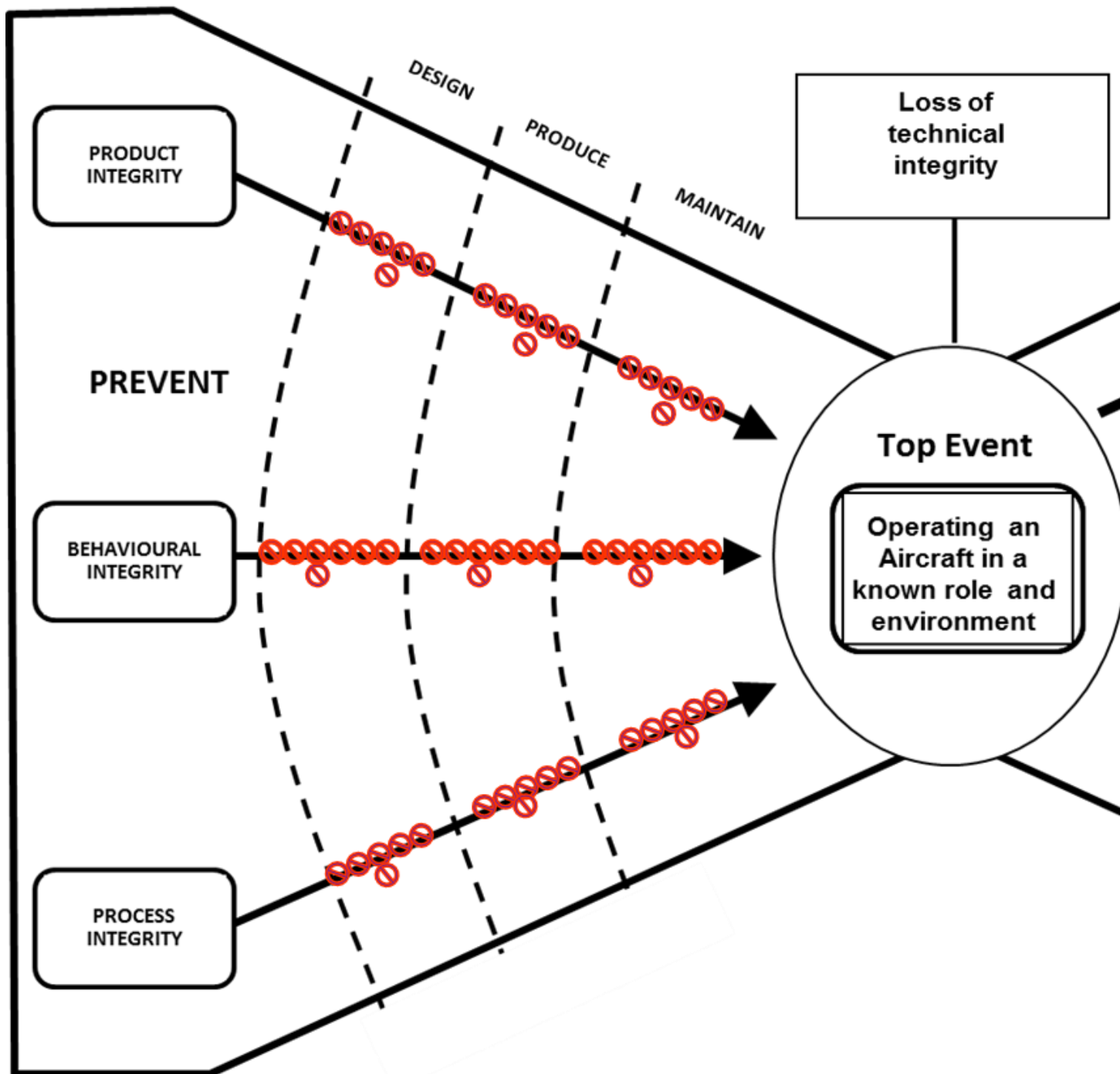


**Axiomatic Barriers**

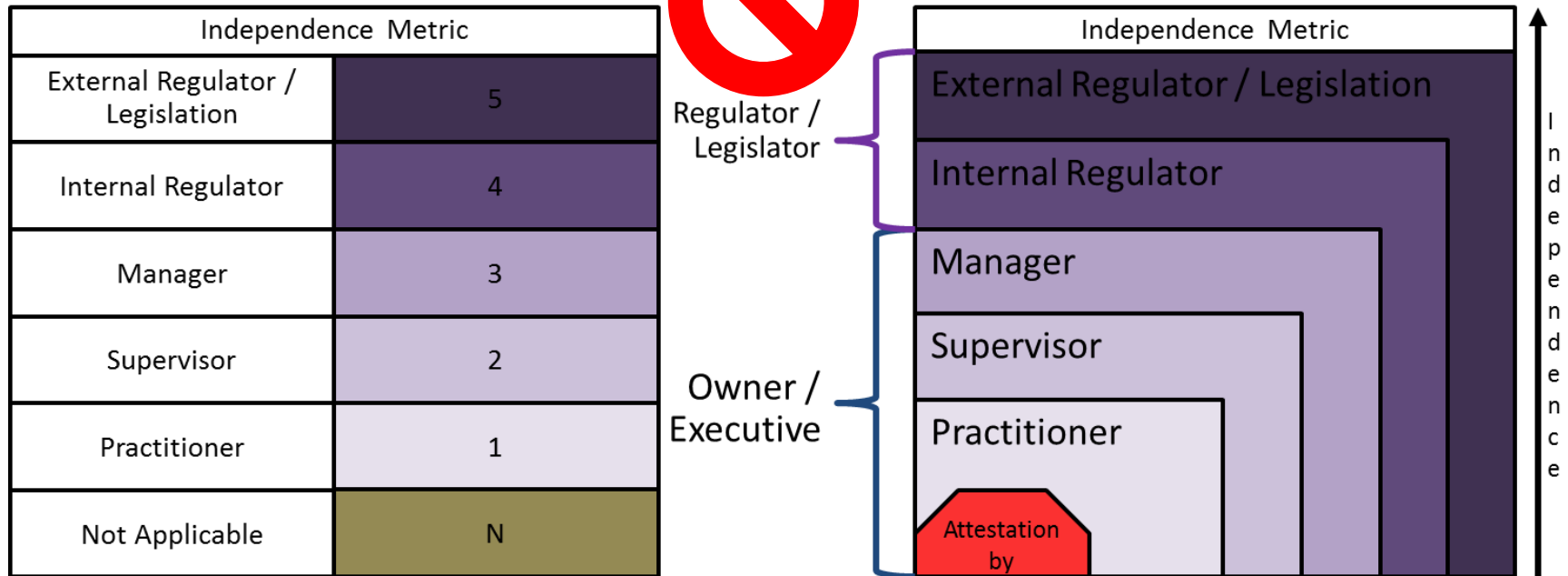
# The PBP Bow-Tie – Overlaying the concepts








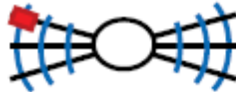
# Identifying Regulator Interaction



Key to visualising regulatory framework

|   |  |  |  |
|---|--|--|--|
| Rationale<br>PRODUCT<br>Good<br>Product | The 'test point questions' determine whether an technical item has been designed, verified and certified to appropriate design standards and requirements; and if not, that deficiencies have been adequately dealt with so as to retain a sufficient level of safety for an technical item's configuration, role and environment. |  |  |
|---|--|--|--|

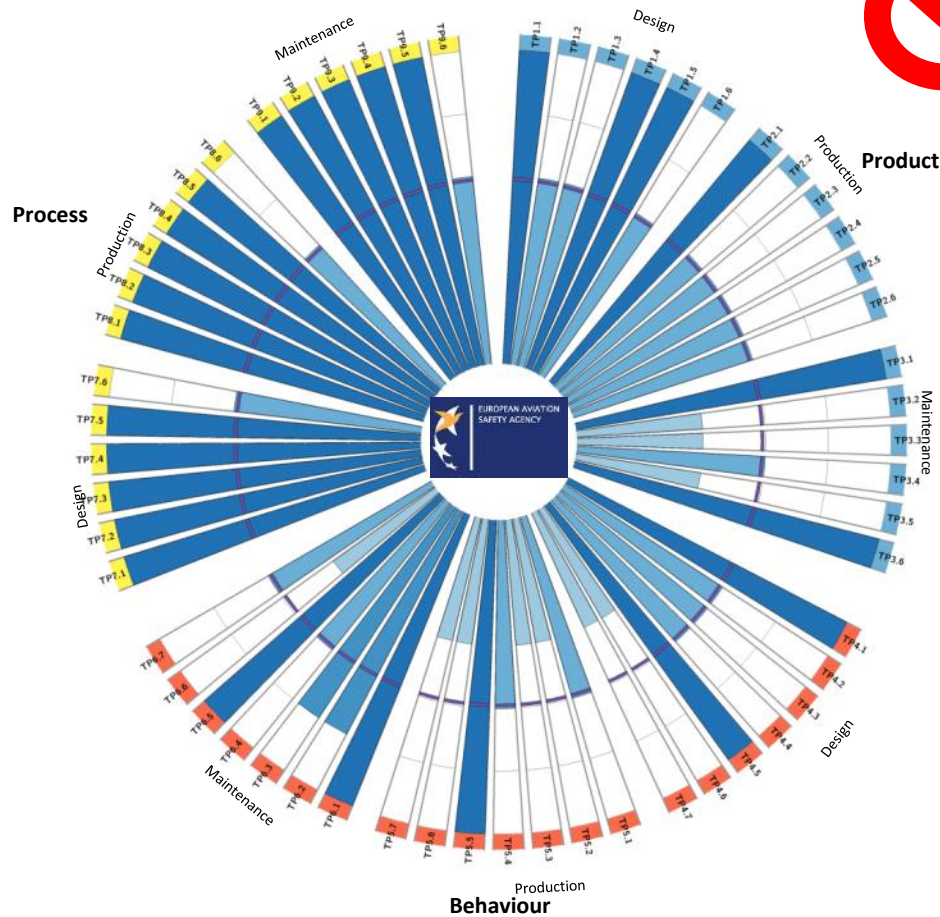
|         |   |        |              |                 |
|---------|---|--------|--------------|-----------------|
| Product |  | Design | Organisation | Short discourse |
|---------|---|--------|--------------|-----------------|

|                  |  |   |  |  |                 |  |  |
|------------------|--|---|--|--|-----------------|--|--|
| TP1.1            | Design standards and require functional characteristics of safety. Describe how and to prescribed by either:<br>An external regulator/legisla<br>An internal regulator. (Score<br>A managment organisation, i<br>A delegate of the airworthini<br>(Score 3).<br>A supervisor inependent of t<br>A practitioner, performing th<br>Not applicable (Score 0). |    | PRODUCT - DESIGN   |  |                 |  |  |
|                  |  | <b>TEST POINT 1 – Product Integrity in Design</b>   | <i>The purpose for this test point is to determine the level of independence associated with defining the applicable functional and physical design standard/s for a technical item, assuring integrity during product design.</i> | ired for design of Civil<br>EU.<br>in Specifications |                 |  |  |
|                  |  | <table><tr><td><b>Rationale</b></td><td></td></tr><tr><td><b>Contents</b></td><td><b>1.1: Defining the Standard</b><br/><b>1.2: Progressive Inspections</b><br/><b>1.3: Assessing against the required standard</b><br/><b>1.4: Identifying deficiencies and rectifications</b><br/><b>1.5: Attestation of acceptability</b><br/><b>1.6: Supply</b></td></tr></table> | <b>Rationale</b>   |  | <b>Contents</b> | <b>1.1: Defining the Standard</b><br><b>1.2: Progressive Inspections</b><br><b>1.3: Assessing against the required standard</b><br><b>1.4: Identifying deficiencies and rectifications</b><br><b>1.5: Attestation of acceptability</b><br><b>1.6: Supply</b> |  |
| <b>Rationale</b> |  |   |  |  |                 |  |  |
| <b>Contents</b>  | <b>1.1: Defining the Standard</b><br><b>1.2: Progressive Inspections</b><br><b>1.3: Assessing against the required standard</b><br><b>1.4: Identifying deficiencies and rectifications</b><br><b>1.5: Attestation of acceptability</b><br><b>1.6: Supply</b>   |   |  |  |                 |  |  |

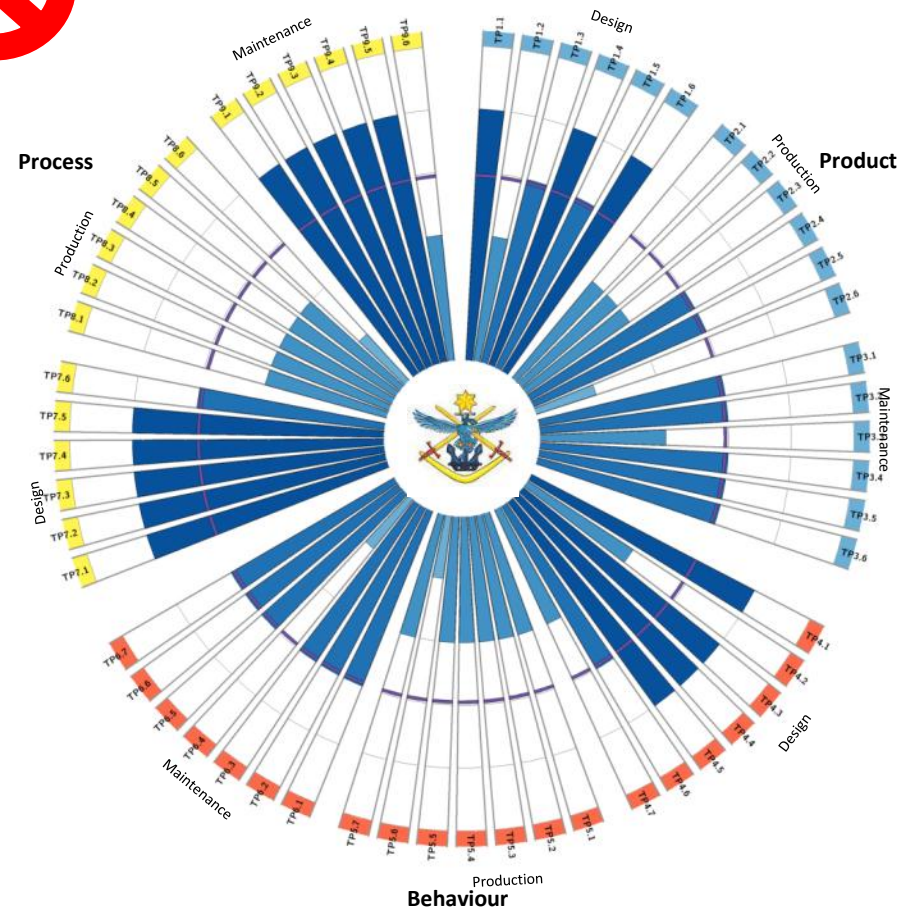
|                     |   |
|---------------------|---|
| <b>Requirements</b> | <p><b>1.1: Defining the Standard</b><br/>Design standards and requirements have been prescribed for the physical and functional characteristics of the technical item to assure a reasonable level of safety.</p> <p><b>1.2: Progressive Inspections</b><br/>Progressive inspections of the design characteristics may be required to verify the prescribed physical and functional standards and requirements.</p> <p><b>1.3: Assessing against the required standard</b><br/>The physical and functional characteristics of the technical item design have been verified against the prescribed standards and requirements to assure a reasonable level of safety. Describe how and to what extent design standards and requirements have been verified</p> <p><b>1.4: Identifying deficiencies and rectifications</b><br/>Physical and functional deficiencies in the technical item design against the prescribed standards and requirements are escalated appropriately to assure a reasonable level of safety. Describe how and to what extent functional and physical deficiencies that represent a hazard to a reasonable level of safety are controlled.</p> |
|---------------------|---|

# Examples - representation

EASA Bow-Tie Assessment

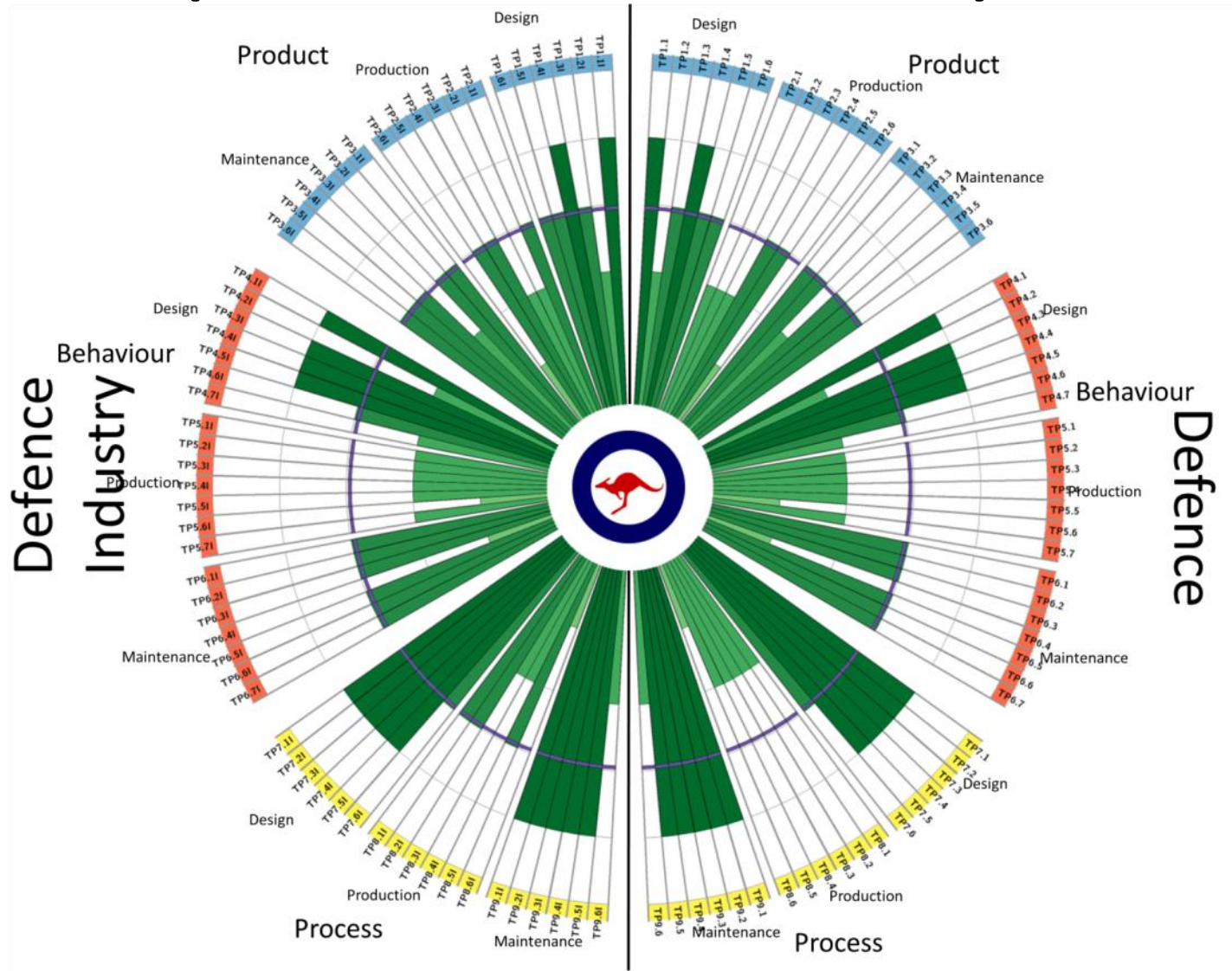


ADF Bow-Tie Assessment

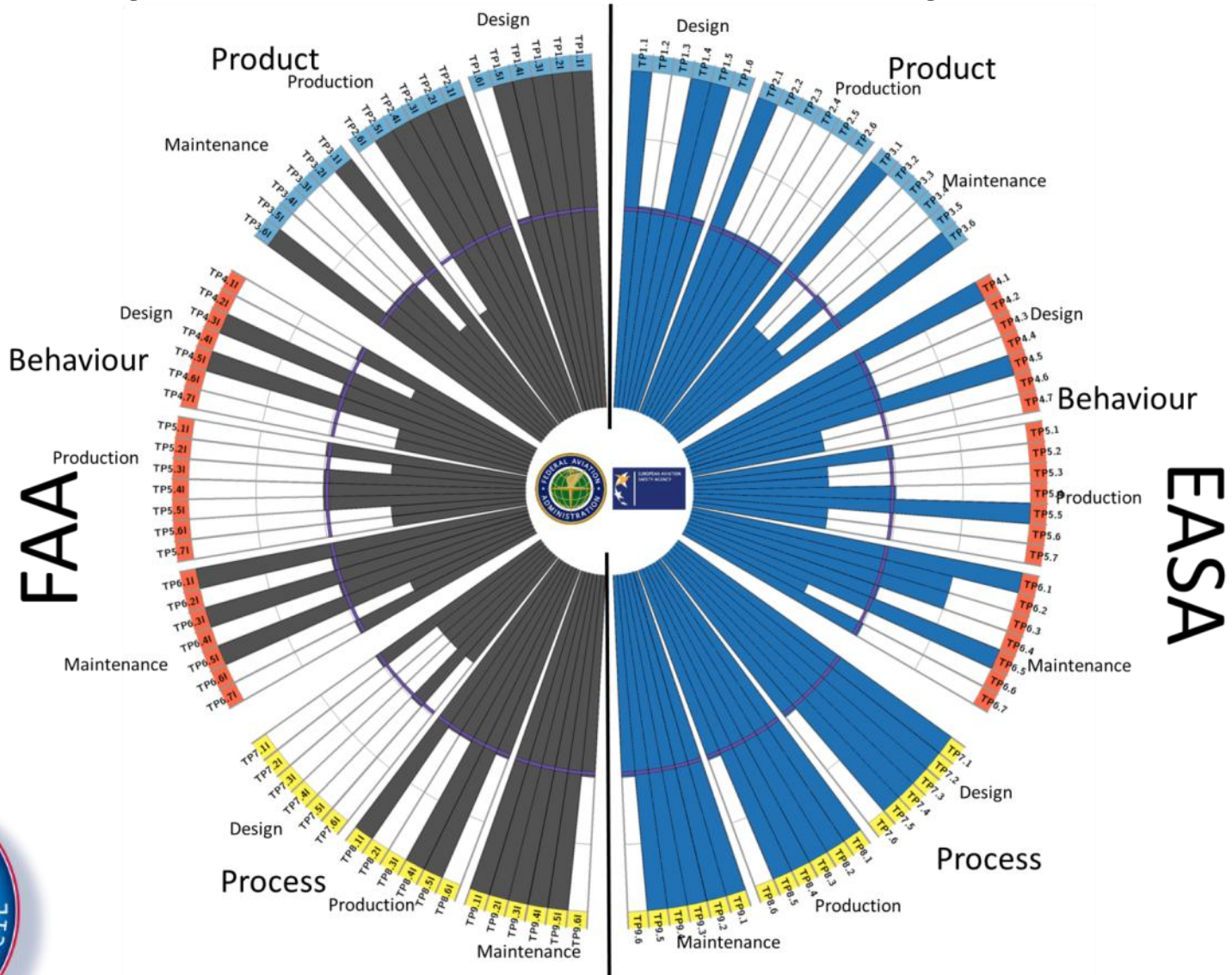




# Examples – internal comparison



# Examples – External comparison

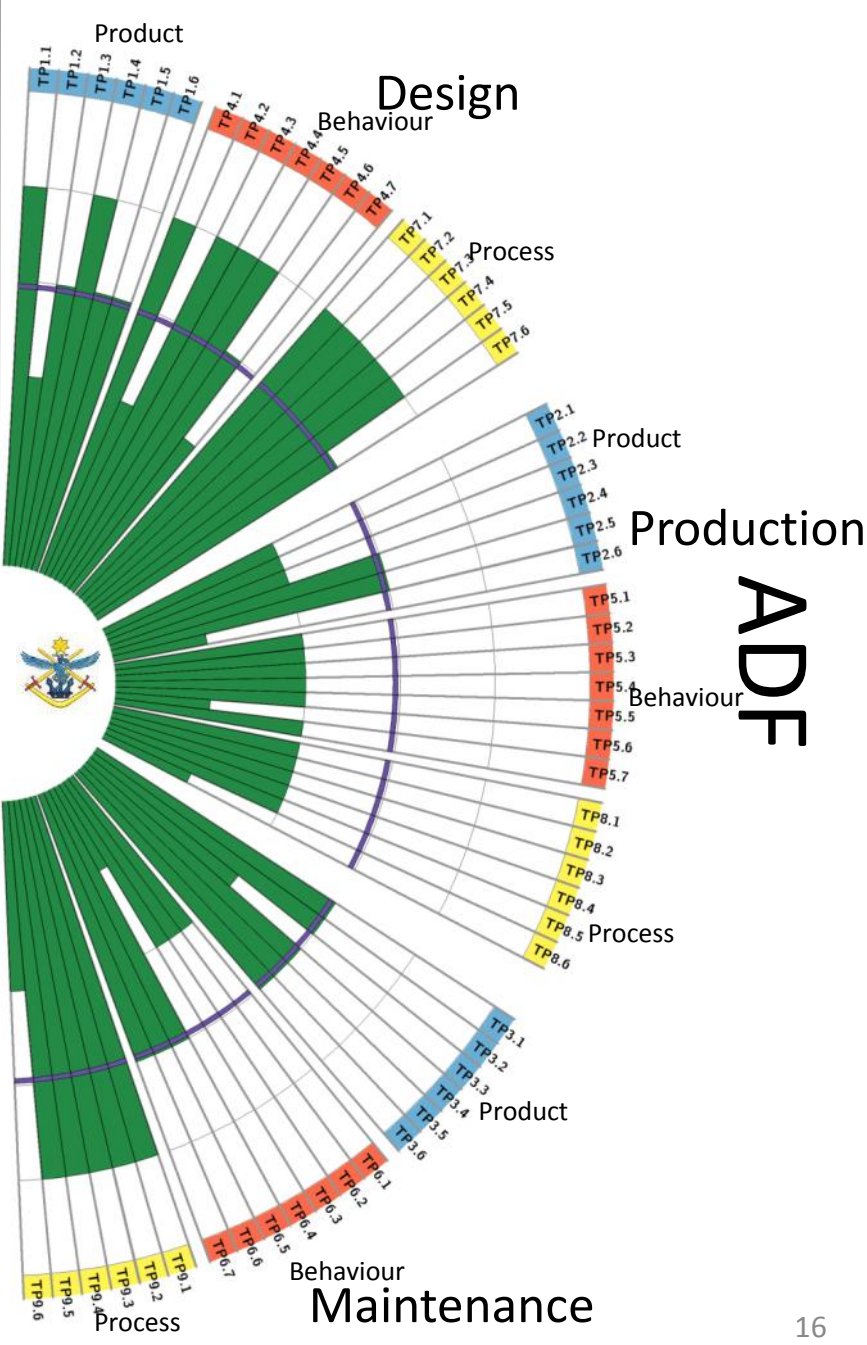




- I have assessed the seven service organisations within the five Nations.
- Detailed analysis based on Iris Chart visualisations of ADF comparison with:
  - NZDF
  - US Army
  - US Navy
- Used to complement recognition activities



Production  
NZDF  
Behav





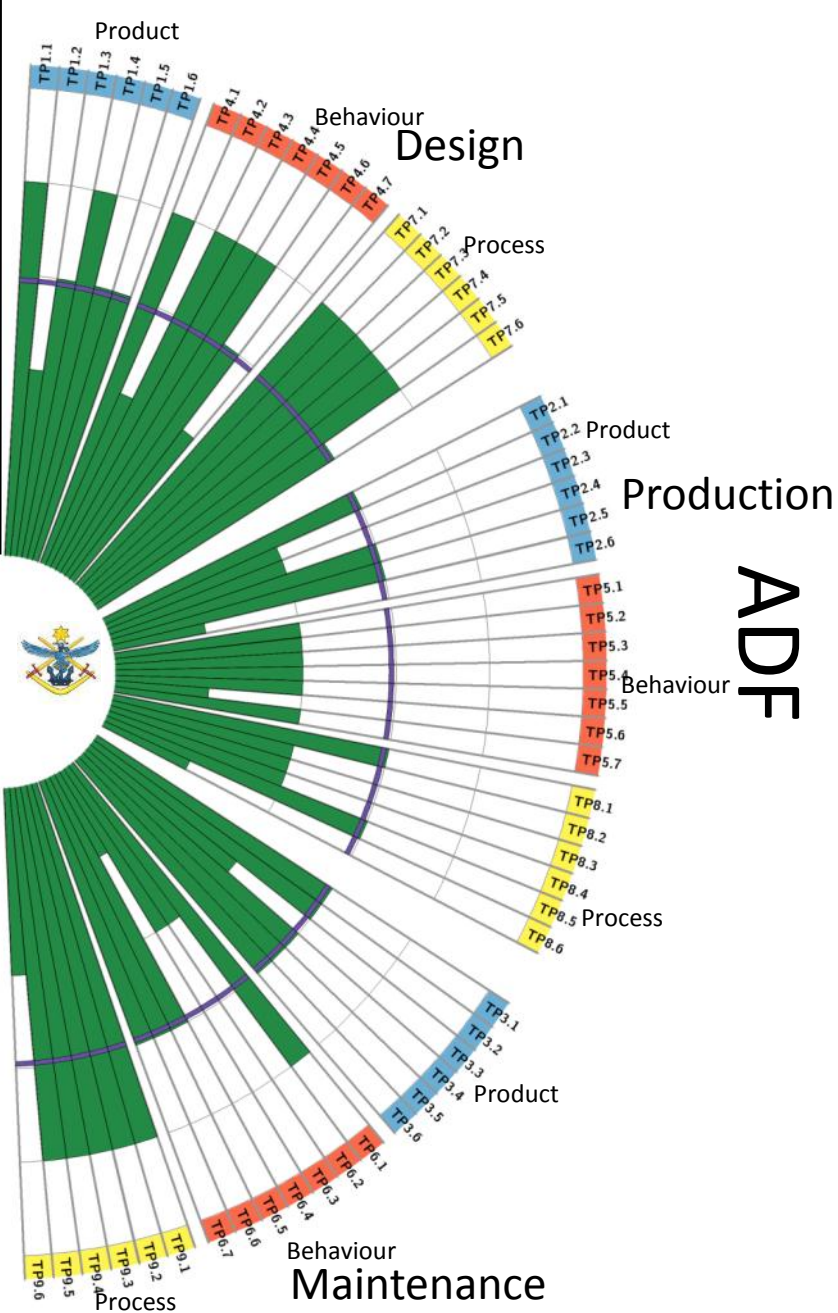
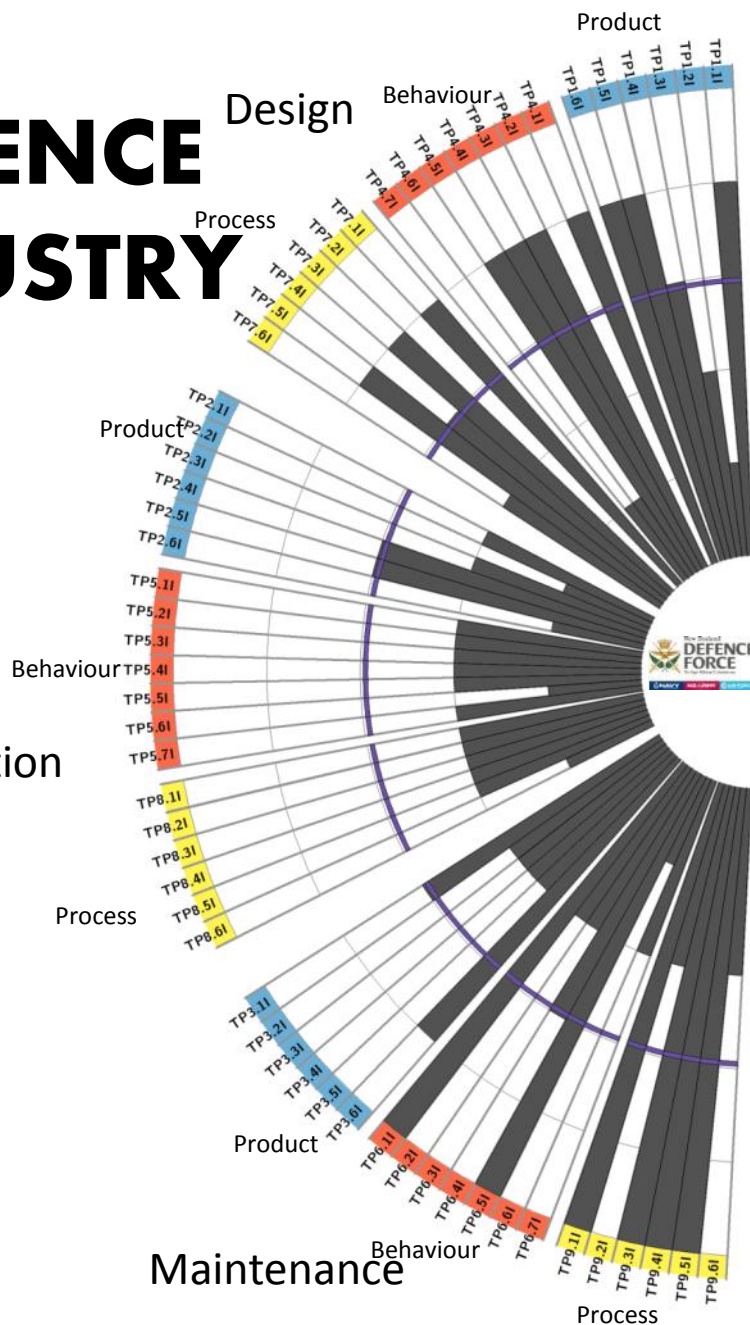
# Example test point comparison

| TP  | ADF | NZDF | Explanation  |
|-----|-----|------|--|
| 1.4 | 4   | 3    | This test point relates to identification of product deficiencies and proposed rectifications within design. The ADF elevates these outages to the TAA and OAA for acceptance prior to certification (normally issue papers, approved deviations, etc). The NZDF Prime DEA or Acquisition DEA handles outages within Design. Of course, this can be handled at a lower level for non-significant design. |
| 1.5 | 3   | 4    | This test point relates to attestations of acceptability of product during design. The ADF delegates this authority to the DAR, which is then verified by the TAA and OAA if appropriate. The NZDF attestation is made by the TAA.   |
| 1.6 | 3   | 4    | This test point relates to entry control for supplied product during design. The ADF requires the Design Engineer to verify the product meets the design standard. The NZDF TAA regulates the required certification for acceptable product. This is a common trend in product supply scores.  |

# DEFENCE INDUSTRY

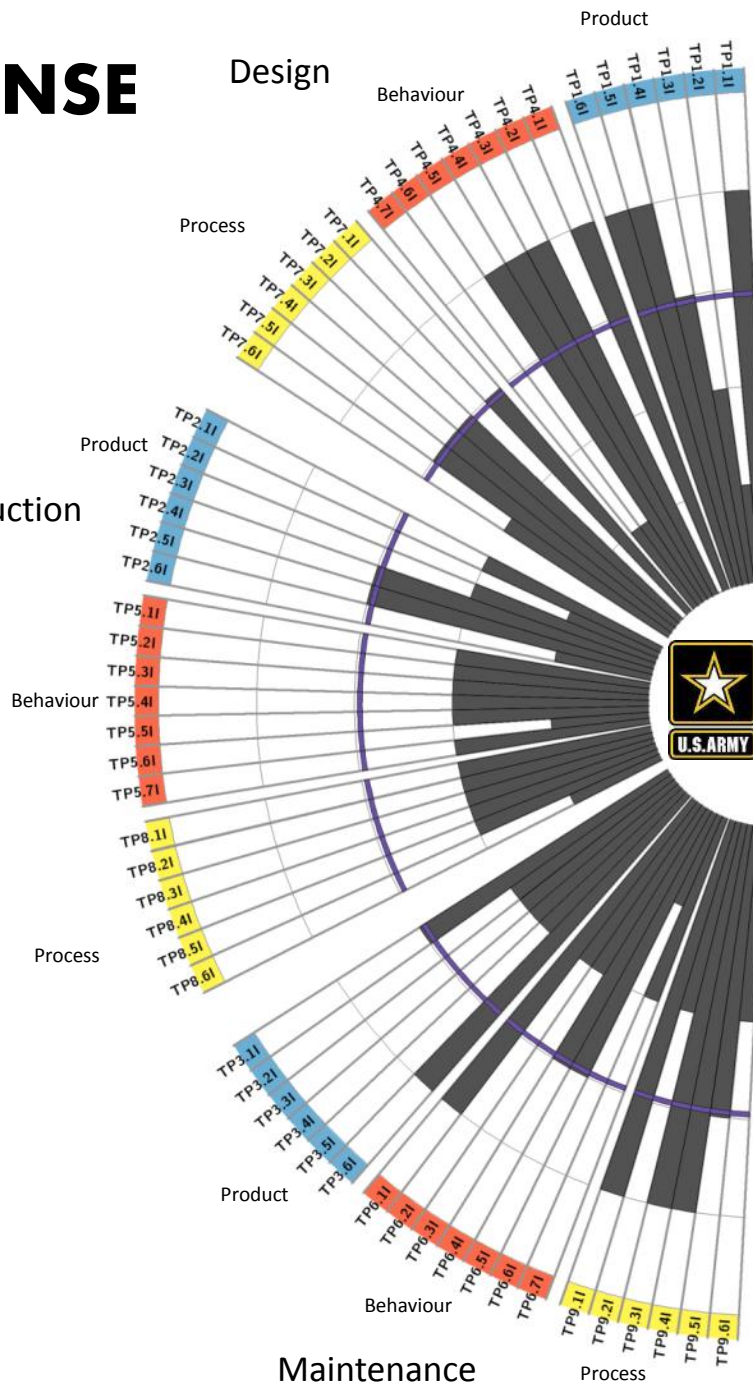
# NZDF

## Production



# DEFENSE

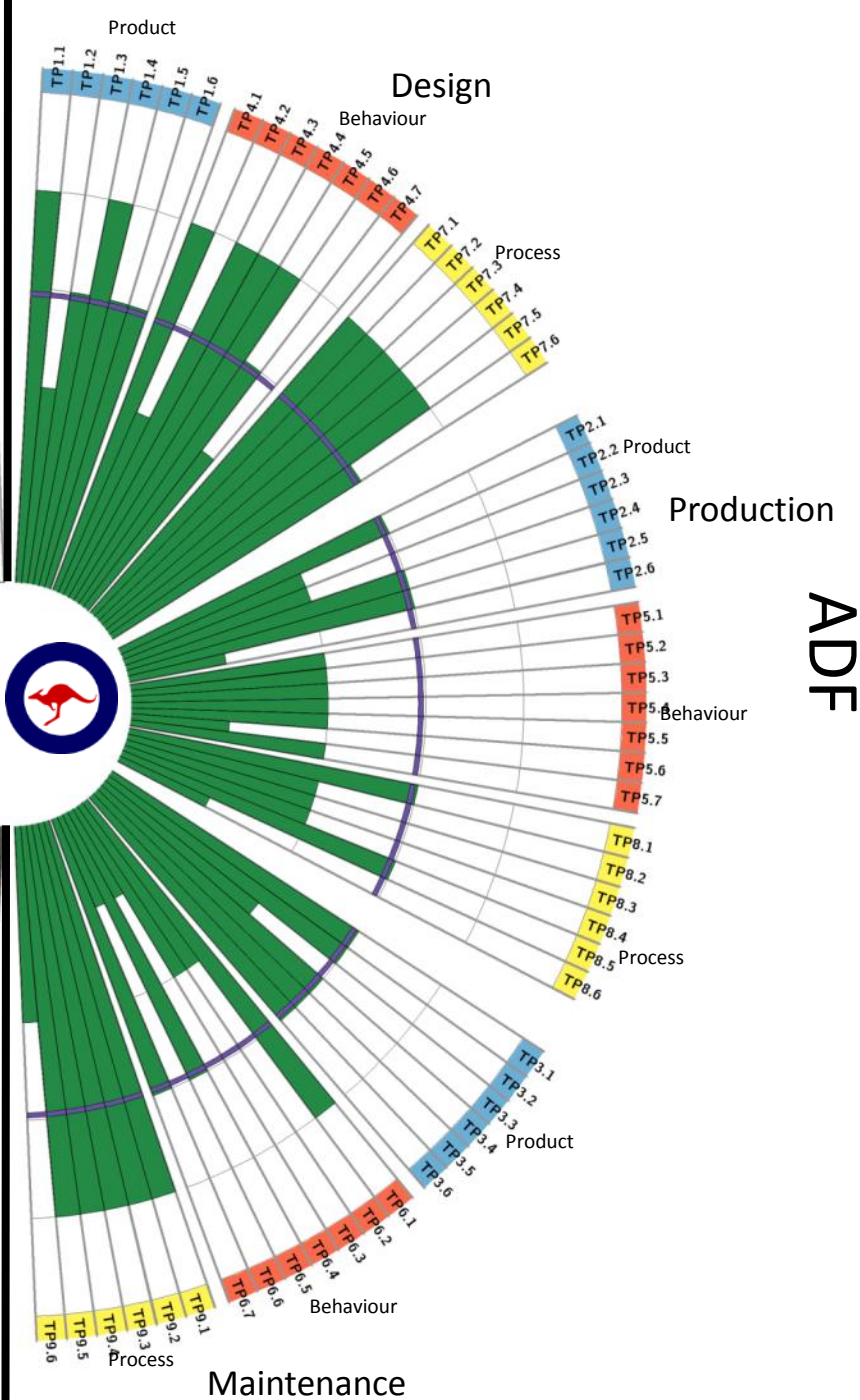
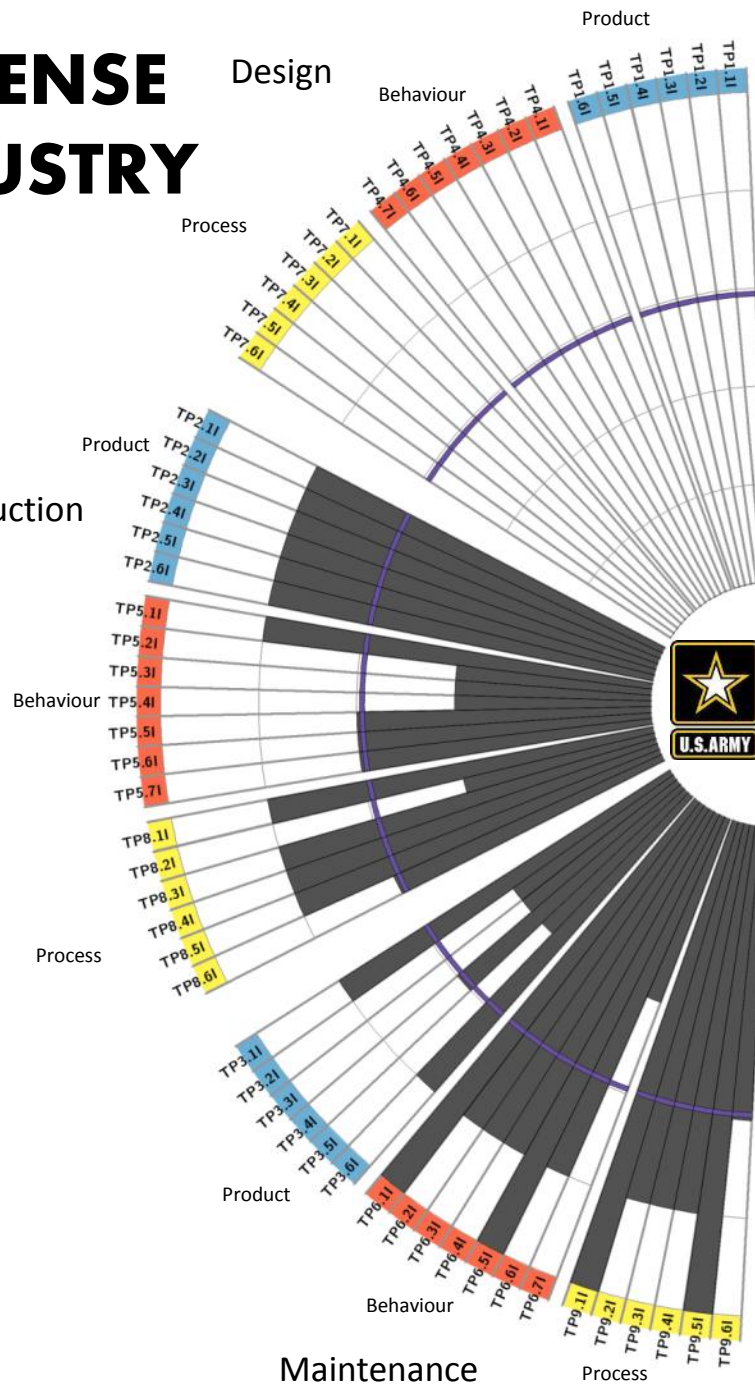
US Army





# DEFENSE INDUSTRY

US Army



# DEFENCE

Design

Behaviour

Product

Process

Production

USN

Behaviour

Process

Product

Behaviour

Maintenance

Process

Product

Design

Behaviour

Process

Product

Production

ADF

Behaviour

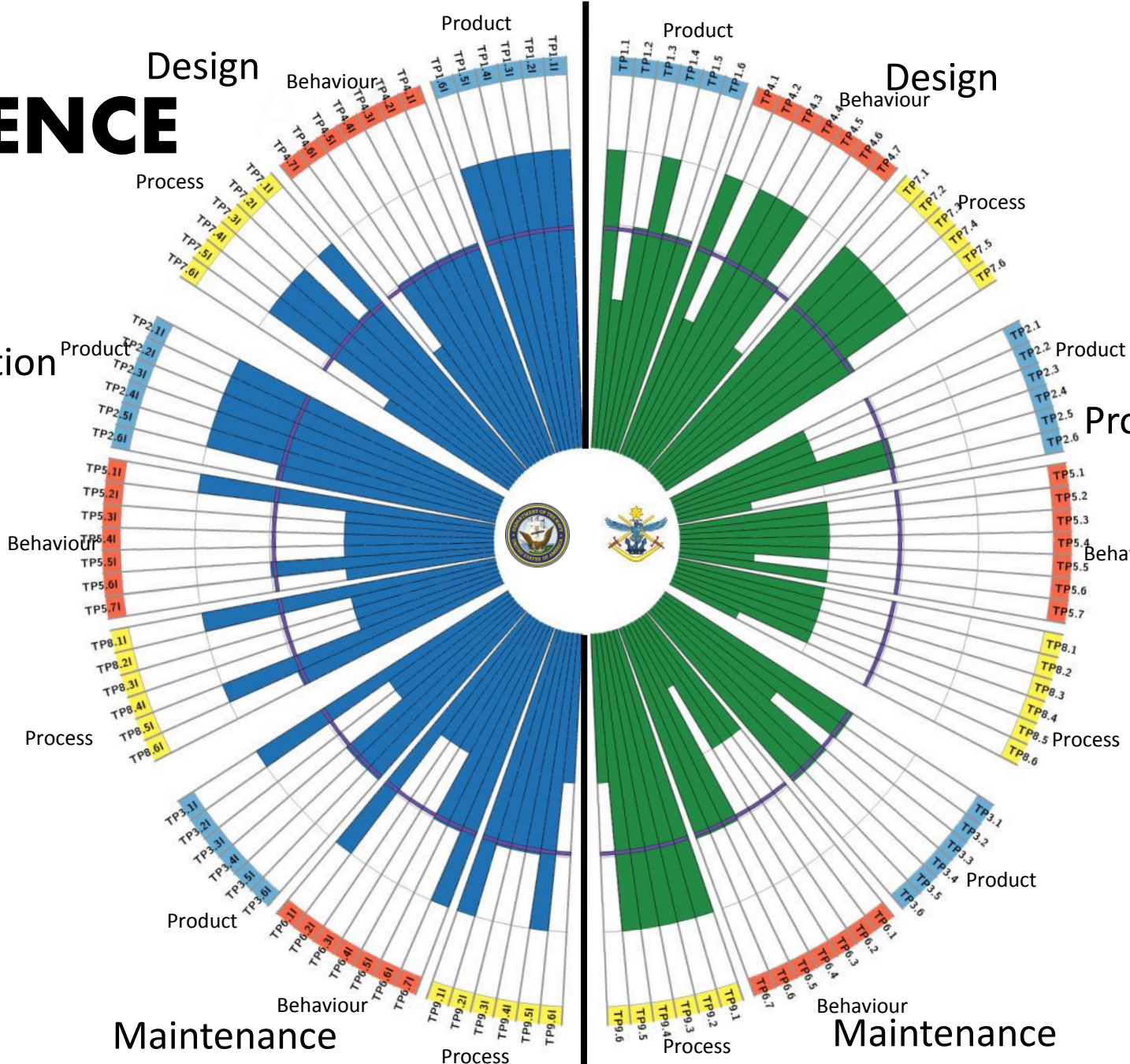
Process

Product

Behaviour

Maintenance

Process

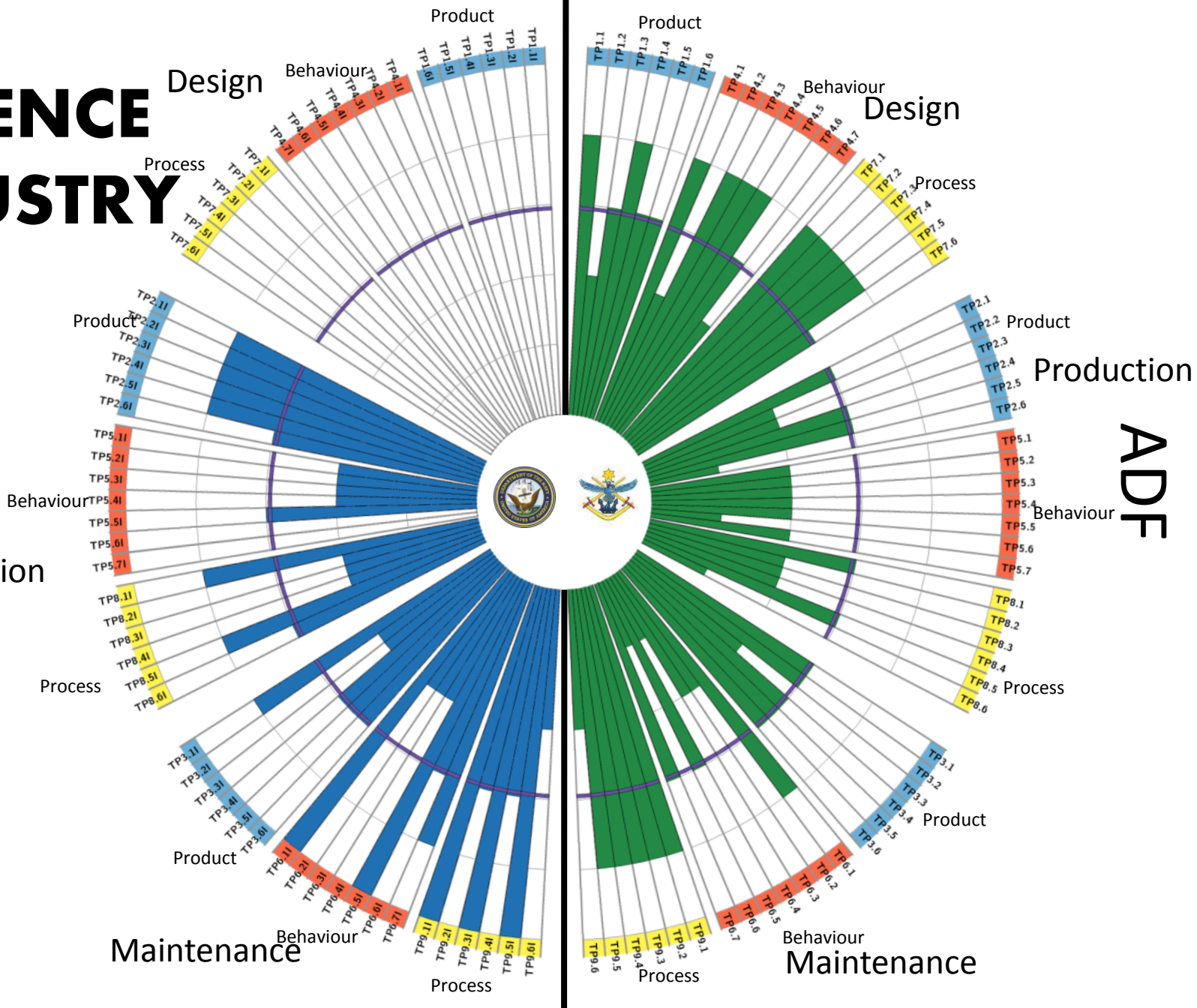




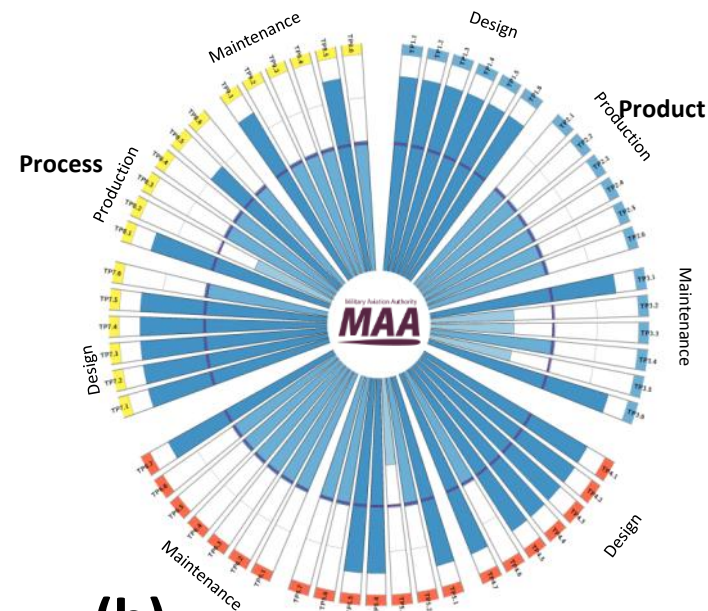
# DEFENCE INDUSTRY

NSU

## Production

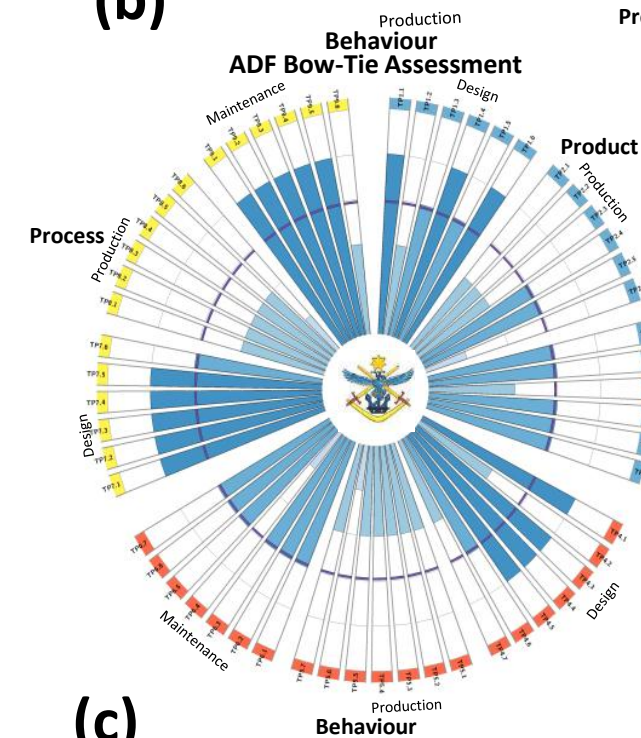


UK MAA Bow-Tie Assessment



(b)

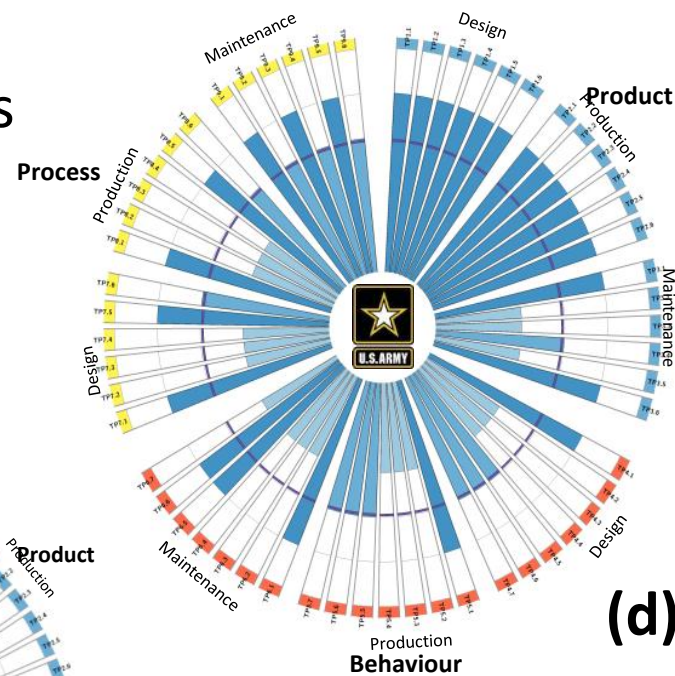
ADF Bow-Tie Assessment



(c)

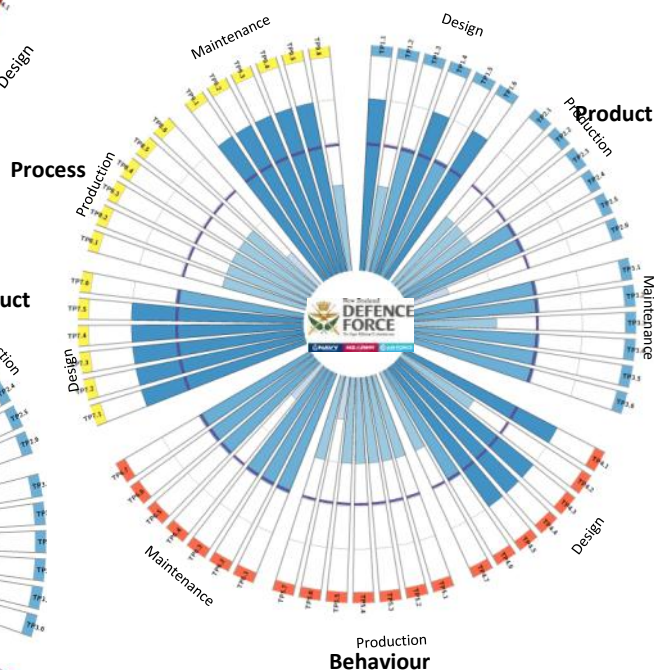
# The ASIC Nations

US Army Bow-Tie Assessment



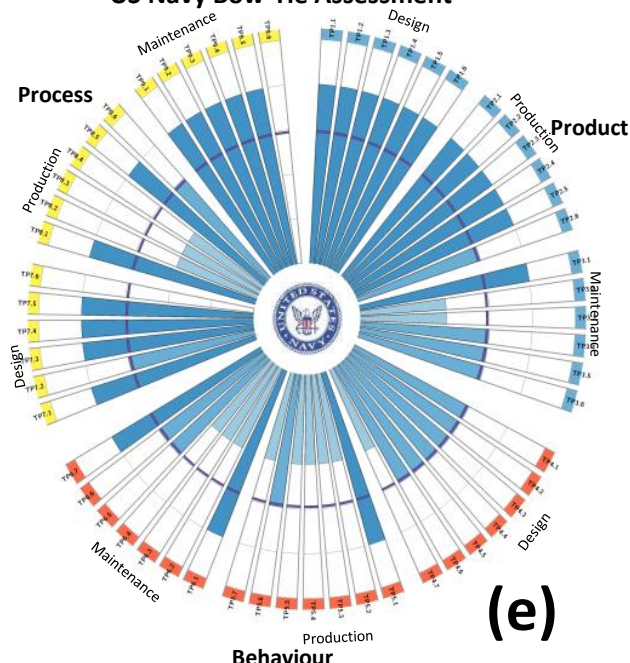
(d)

NZDF Bow-Tie Assessment



(a)

US Navy Bow-Tie Assessment



(e)





1.3. **Symmetry.** In Figure 1 the symmetrical shape of the Iris chart is visually apparent. This symmetry characterises the method of inclusion for Defence industry into the ADF regulatory framework. The ADF utilises the same mechanisms of including Defence and Defence Industry organisations within the technical airworthiness framework. The Authorised Engineering Organisations (AEOs) and Approved Maintenance Organisations (AMOs) provide the airworthiness entry mechanism for both Defence and Defence industry. This provides a symmetrical inclusion mechanism.

1.4. **Regulatory organisations.** Figure 1 highlights where the ADF utilises independent regulators for attestations. This is illustrated in the segments that extend beyond the purple circle with scores of four on Figures 1 and 2. The ADF only has one internal regulator providing attestations in the technical regulatory framework, this is DGTA-ADF who is as independent as possible but still resides within the Executive command chain (therefore scores of four not five). DGTA-ADF interacts heavily in process integrity for design and maintenance. DGTA-ADF discharges two regulatory responsibilities; prescribing revising and interpreting regulations (TAR), and determining acceptability of technical product (TAA).

1.5. **Regulatory authority delegations.** The ADF system approval based on processes, these processes (consistent with expositions in the civil systems). Imposing a single point of responsibility; either the Senior Design Engineer or the Senior Design Engineer (SDE) or the Senior Design Engineer (SDE).

- Its use will be added to detailing how to conduct using EMAD-R
- It can be used/adapted to various scenarios, as the :

ited on a Bow-Tie,  
rotection Analysis  
not really translate  
verful

1.6. **Activity primacy.** This is characterised by the areas with most frequent regulator interaction (segments greater than the purple circle). It is seen in Figure 2 that the ADF has the most regulatory controls within design. The frequent segments that extend beyond the purple line indicating regulator interaction is much more pronounced within design than the other technical activity areas. The other noticeable regulator interaction is within maintenance process. The process regulator controls surround the organisational approval mechanisms; this is seen in process integrity for design and maintenance and is consistent across Defence and Defence Industry (requirements for engineering and maintenance management plans).

1.7. **Design.** The ADF has the most regulator interaction within design. There are three main reasons for this; the TAA offers approvals and handles deficiencies within the aircraft type design, the TAR establishes regulatory requirements for design engineers and the TAR approves design organisations (AEOs). This is the only area in which DGTA-ADF interacts with product, behaviour and process within a technical activity. Importantly, the ADF applies the same regulatory controls on Defence and Defence Industry.

- a. Within product integrity the TAA approves the Product Design Acceptance Strategy (PDAS) and Certification Basis Description (CBD) for new aircraft or major changes to existing aircraft, and



# Questions



## **PAPER 1**

Purton, L. and K. Kourousis, *Military airworthiness management frameworks: a critical review*. Procedia Engineering, article in press.

## **PAPER 2**

Purton, L., R. Clothier, and K. Kourousis, *Assessment of Technical Airworthiness in Military Aviation: Implementation and Further advancement of the Bow-Tie Model*. Procedia Engineering, article in press.

## **PAPER 3**

Purton, L., et al., *Mutual Recognition of National Military Airworthiness Authorities: A Streamlined Assessment Process*. International Journal of Aeronautics and Space Sciences, [http://ijass.org/PublishedPaper/topic\\_abstract.asp?idx=436](http://ijass.org/PublishedPaper/topic_abstract.asp?idx=436)

## **PAPER 4**

Purton, L., et al., *The PBP Bow-Tie Framework for the Systematic Representation and Comparison of Safety Regulatory Frameworks*. RAeS Aeronautical Journal, article in press.